



SUBSTITUTE SPECIFICATION

5-TQV2
#7
7-15-02

SYSTEM TO BE FITTED IN VEHICLE DOOR

CROSS-REFERENCE TO RELATED APPLICATION

- 5 This application claims priority of International Application number PCT/DE99/02285, filed July 22, 1999.

Field of the Invention

- 10 The invention relates to a system to be fitted in a vehicle door having a window lifter for lifting and lowering a window pane of the vehicle door and a closing mechanism for closing and opening the vehicle door.

Background of Invention

- 15 From DE 195 11 294 A1 a vehicle door is known which has a door inside panel, a door outside panel and a door window frame as well as a window pane which can be moved up and down and which is guided in a window pane guide of the door window frame. This motor vehicle door furthermore
20 has a door lock, an operating device for the door lock, a door outside handle for the operating device and a window lifter. The door lock and a socket part for the door outside handle are combined by means of a supporting element into one installation module and the door inside
25 panel and the door outside panel are set up for introducing and mounting this installation module. A multi-function part mounted in the installation module has a support plate for the door lock and the door lock fixed thereon, as well as an extension component of the window
30 pane guide and a connecting part to which the socket part for the door outside handle is connected.

By means of the installation module described in DE 195 11 294 A1 it is possible to simplify the installation of a

O.K. to enter
3/10/03

COPY OF PAPERS
ORIGINALLY FILED

SUBSTITUTE SPECIFICATION

door lock into a vehicle door since parts of the door lock and the associated operating device can be pre-assembled outside of the door and then inserted as one complete unit into same.

5

Summary of the Invention

The object of the invention is to improve and simplify the assembly of a vehicle door still further.

10 This is achieved by providing a system to be fitted into a vehicle door wherein at least a part of the closing mechanism of the vehicle door forms with a structural group of the window lifter one pre-fabricated modular unit which is provided for fixing on a supporting plate of the
15 vehicle door.

Unlike the technical instruction of DE 195 11 294 A1 which deals with the integration of different components of the closing mechanism of the vehicle door into one uniform
20 installation module (which still only includes a part of the window guide near which the door lock is normally situated), with the present invention there is integration of two quite different closing mechanisms of a motor vehicle, namely on the one hand a closing mechanism for
25 closing and opening the vehicle door and on the other hand a closing mechanism for opening and closing the window pane. The degree of integration of the components in the region of the vehicle door is further increased which allows an easier, faster, more reliable and more cost-
30 effective assembly of the vehicle door.

By structural groups of a window lifter are meant here the drive unit of the window lifter as well as the means for transferring the drive force from this drive unit to the
35 window pane (such as e.g. gearing elements, draw means and

COPY OF PAPERS
ORIGINALLY FILED

SUBSTITUTE SPECIFICATION

guide rail in the case of a cable window lifter etc), but not however lateral guide elements for guiding the edges of the window pane which are independent of the window lifter.

5

The installation module which is formed by the closing mechanism of the vehicle door (or a part thereof) and at least one structural group of the window lifter is provided for mounting on a supporting plate of the vehicle
10 door, in particular the door inner panel or door module support; the door module support is regarded as the large-surface support plate for a door module which is fitted on a cut-out section provided for this purpose in a vehicle door and supports a number of functional
15 components of a vehicle door, such as for example the closing mechanism, the window lifters, a side air bag, speakers and the like. It is essential that the installation module which is formed according to the present invention constitutes a part of the closing
20 mechanism of the vehicle door and at least one structural group of the window lifter independently of the plate supporting same. Thus with the present invention it is a matter of combining a part of the closing mechanism of the vehicle door as well as at least one structural group of
25 the window lifter directly into one structural unit which is only then fixed on a supporting plate of the vehicle door. Not to be included therefore are those known systems where a window lifter and a closing mechanism for a vehicle door are first integrated into a module by
30 mounting the corresponding parts on a large-surface support plate of the vehicle door which is neither a constituent part of the window lifter nor a constituent part of the closing mechanism of the vehicle door.

35 In a preferred embodiment of the invention at least one supporting component part of the window lifter, such as

SUBSTITUTE SPECIFICATION

for example a guide rail of a cable window lifter or a base plate of the drive unit of the window lifter, forms a preassembled structural unit with at least one supporting component part of the closing mechanism, such as for
5 example a socket for the door lock. These two supporting component parts can thereby be connected together both through additional connecting means and also integrally.

According to another embodiment of the invention at least
10 one supporting component part of the window lifter, such as for example the aforementioned guide rail or base plate serves at the same time to house a functional element of the closing mechanism, such as for example a door lock or door outside handle.

15 It is important that with the aforementioned supporting component parts of the window lifter or closing mechanism of the vehicle they are each supporting component parts which are specially designed for holding the parts of the
20 window lifter or closing mechanism and therefore accordingly form a constituent part of the window lifter or closing mechanism.

A further increase in the degree of integration in the
25 region of the vehicle door is reached if the guide rail of the window lifter and a base plate provided for housing the drive unit of the window lifter also form one preassembled structural unit and more particularly are connected together in one piece. Parts of the closing
30 mechanism of the vehicle door can then be combined with this structural unit into one installation module. Alternatively however the drive unit and guide rail of the window lifter can also be separate independent structural groups of which one is provided for forming a structural
35 unit with parts of the closing mechanism of the vehicle door.

SUBSTITUTE SPECIFICATION

Suitable as parts of the closing mechanism of the vehicle door which can be combined with a structural group of the window lifter to form one structural unit are in particular a socket for a door lock, the door lock itself, a socket for a door outside handle, the door outside handle itself, a socket for a door inside handle and the door inside handle itself; furthermore operating elements through which the door inside handle or the door outside handle are coupled to the door lock in order that the vehicle door (not locked) can be opened from inside or outside of the vehicle. Which of these components are to be included in making up a structural unit depends on the relevant conditions each time inside a vehicle door.

15

By socket for the door lock or the door outside handle or the door inside handle is meant here any component part or structural groups which serve as supporting component parts specially for housing the door lock, the door outside handle or the door inside handle. This can be both a flat surface support element on which one of the said function elements is fixed, where necessary through a further holder, and also one such holder, such as for example a door outside handle holder. The terms door outside handle and door inside handle are to include both a simple pull-to handle and a door opener as well as a combination of these elements.

In a preferred embodiment the socket for the door lock forms a preassembled structural unit with the base plate for the drive unit of the window lifter, wherein these two parts can be connected together in one piece, or also a conventional base plate for a drive unit can be simply provided with additional fastening sites for a door lock. This embodiment of the invention can be used both for those cases where the base plate for the drive unit

SUBSTITUTE SPECIFICATION

additionally constitutes a structural unit with the guide rail of the window lifter, and also in cases where a separate base plate is used.

- 5 Particularly in the case of a so-called outside window lifter which is mounted between the door outside panel and the window pane it is advantageous that at least the socket for the door outside handle forms a preassembled structural unit with the guide rail of the window lifter
10 and thereby extends in the direction of the end on the B-pillar side (in the case of driver and front passenger doors) or the end on the C-pillar side (in the case of rear doors) of the vehicle door.
- 15 With a so-called inside window lifter where the window pane is mounted between the door outside panel and the window lifter, the socket for the door inside handle preferably forms a preassembled structural unit with the guide rail and extends in the direction of the end on the
20 A-pillar side (in the case of driver or front passenger doors) or end on the B-pillar side (in the case of rear doors) of the vehicle door.

In the case of a double-strand cable window lifter having
25 two guide rails running side by side both a support for the door lock and also a socket for the door outside handle are preferably combined as one preassembled structural unit with the guide rail of the window lifter on the B-pillar side.

30

In further preferred arrangements a support for the door lock is connected to the socket for the door outside handle and the socket for the door outside handle is additionally connected to the guide rail, or the door lock
35 and door outside handle holder are fixed on the guide rail through a common support.

COPY OF PAPERS
ORIGINALLY FILED

SUBSTITUTE SPECIFICATION

With the aforementioned embodiments the associated functional element of the closing mechanism, such as for example the door lock, the door outside handle or the door
5 inside handle, are each advantageously pre-fitted on the said socket elements. The corresponding structural unit comprising the parts of the window lifter and the parts of the locking mechanism of the vehicle door then not only includes the supporting component parts of the closing
10 mechanism, but also the associated functional elements, such as for example the door lock, door inside handle or the door outside handle.

According to a preferred embodiment of the invention it is
15 further proposed that the guide rail of the window lifter is designed for displaceable mounting on the supporting plate of the vehicle door, namely is displaceable in particular along the longitudinal direction of the vehicle. This embodiment is then particularly
20 advantageous if the supporting plate is a support plate for a door module which is completely pre-assembled independent of the vehicle door and is then inserted as such into the vehicle door. The guide rail of the window lifter can then be moved (together with any parts of the
25 closing mechanism of the vehicle door which may be fixed thereon) between a transport and assembly position on the support plate and an operating position on the support plate wherein the last-mentioned operating position is only occupied after installation of the support plate in
30 the vehicle door in order that the guide rail and the parts of the closing mechanism of the vehicle door connected therewith can be transferred into their operating position inside the vehicle door where they are then fixed.

35

COPY OF PAPERS
ORIGINALLY FILED

SUBSTITUTE SPECIFICATION

In addition the supporting plate of the vehicle door preferably defines a recess which makes it easier to assemble the closing mechanism, e.g. since the support plate only partially covers a large-surface cut-out
5 section in the door inside panel.

Detailed Description

Further advantages of the invention will now be explained with reference to the following description of an
10 embodiment shown in the drawings in which:

Figure 1 is a side view of the wet space side of a support plate with pre-fitted functional components prior to installation into the door
15 body;

Figure 2 is a diagrammatic cross-sectional view through a vehicle door which is provided with a support plate according to Figure 1;

Figure 3 shows a side view of a door body having a large area cut-out section in the door inside panel for fitting a support plate according to Figure
20 1;

Figure 4 shows a plan view of a guide rail for a cable window lifter on which are formed a support plate for a door lock as well as a support plate
25 for a door inside handle holder;

Figure 5 shows a plan view of a guide rail for a cable window lifter on which are formed a support plate for a door lock as well as a support plate
30 for a door outside handle holder.

Figure 3 shows a door body 1 having a large area cut-out section 101 in the door inside panel 11 which is crossed by stays 102, 103 for increasing the rigidity of the door
35 body 1. An additional reinforcement element 104 serves as

SUBSTITUTE SPECIFICATION

a side driver protection. The large area cut-out section 101 is particularly suited for fitting out the vehicle door with a so-called door module, whose support plate 2 covers at least partially the cut-out section 101 and
5 supports the essential functional components of the vehicle door.

Figure 1 shows a door module which is fitted out inter alia with a double-strand Bowden cable window lifter and a
10 lock 4 as well as with further parts of the closing mechanism of the vehicle door. A better view of the construction according to the invention can be gained from the diagrammatic cross-sectional view in Figure 2 which shows the essential structural elements of the door module
15 independently of their actual position in the vehicle door.

The lower horizontal edge of the support plate 2 is fitted with a rail 24 into which tight-fitting slide members of
20 the metal guide rails 3a, 3b of the double-strand Bowden cable window lifter engage so that the guide rails 3a, 3b can be displaced. Whilst the A-pillar side guide rail 3b facing the drive unit 200, 201 of the window lifter is supported on the rail 24 through a support 30c the other
25 B-pillar side guide rail 3a is connected displaceable with the support plate 2 through another support 40a wherein the lock 4 and a further support 40 which in turn supports an outside handle holder 5 are fixed on the said support 40a.

30

Since the displaceable guide rail 3a is connected to the door lock 4 and to the door outside handle holder 5 through specially designed supports 40a, 40, when the displaceable guide rail passes into the operating position
35 the lock 4 and the outside handle holder 5 also move into their ideal positions without these components having to

SUBSTITUTE SPECIFICATION

be positioned separately. In the case of a double-strand Bowden cable window lifter the B-pillar side guide rail 3a (in the case of a driver or front passenger door) or the C-pillar guide rail (not shown) (in the case of rear doors) is connected to the outside handle holder 5 and/or the door lock 4.

If a comparatively large displacement path is required in order to bring the guide rails of a double-strand Bowden cable window lifter into their operating position, and in particular if this is connected with the need to likewise displace a drive unit which is mounted between the guide rails, then the drive unit containing the cable drum should be mounted outside of the interspace between the guide rails. In the case of this type of design the drive unit 200, 201 can be mounted rigid on the support plate 2. In order to reduce the cable friction forces it is advantageous to equip the guide rail 3b facing the drive unit with one cable exit which faces the drive unit and one cable exit which faces the other guide rail. This prevents the Bowden cable from bending. This will be explained in further detail below.

The closing cylinder 50 of the lock 4 is pre-fitted on the outside handle holder 5; fixing points 52 of the outside handle holder 5 serve to connect the outside handle of the vehicle door.

The illustrations in Figures 1 and 2 show the functional positions of the window lifter and lock 4. In the transport and assembly position (not shown) the guide rails 3a, 3b and the functional components of the closing mechanism of the vehicle door (lock 4 and outside handle holder 5) connected to the guide rails are displaced in the direction of the drive unit 200, 201 until it becomes no problem to fit the window lifter and lock 4. Only

SUBSTITUTE SPECIFICATION

after the support plate 2 is fixed on the door inside panel 11 is the guide rail 3a moved together with the lock 4 into the operating position so that the lock 4 can also be fixed in the proposed site on the door body.

5

In order to connect the window pane 8 to the window lifter, followers 31a, 31b are provided on each guide rail 3a, 3b where they are fixedly connected to the cable loop and can be raised and lowered along the guide rails 3a, 3b when the window lifter is operated.

10

A cable drum housing 200 with cable drum 201 mounted therein form constituent parts of the drive system of the window lifter which is mounted on the support plate 2 outside of the interspace between the guide rails 3a, 3b. The cable sections 35a, 35b emerging therefrom extend in a straight line and without being encased by a Bowden cable up to the Bowden cable supports 32aa, 32bb supported on the support plate 2. All further cable sections which extend from the cable exits in the region of the guide pulleys 33a, 33b, 34a, 34b are guided in Bowden cables 32a, 32b, 32ab and thus ensure the freedom of movement of the two guide rails 3a, 3b.

15

20

Accordingly one region 35a, 35b of the cable emerging from the drive unit 200, 201 of the window lifter is designed without Bowden cable and one region 32a, 32b adjoining same up to the guide rail is designed with Bowden cable whereby the end of the Bowden cable pointing away from the guide rail 3b is equipped with Bowden cable supports 32aa, 32bb provided on the support plate 2. Between the Bowden cable support 32aa, 32bb and the cable exit of the drive 200, 201 the cable extends analogous with a cable window lifter over a direct straight path. Thus a Bowden cable window lifter is provided locally variable on the support plate and with its cable loop encased only in part by a

30

35

SUBSTITUTE SPECIFICATION

Bowden cable between the cable exits of the drive 200, 201 and guide rail 35.

5 In order to minimize bending in the Bowden cables and thus to minimize the friction losses the cable exits in the pulley areas of the guide rail 3a facing the drive unit 200, 201 are directed opposite one another whereby the cable exit connected through the Bowden cable 32b to the cable drum 201 faces the drive unit whilst the other cable
10 exit faces the guide rail 3b and is connected directly to its lower cable exit through the Bowden cable 32ab. The cable loop and thus the force flow in the window lifter is closed by means of a Bowden cable 32a between the upper cable exit of the guide rail 3a and the cable drum 201.

15

The support plate 2 which is selected for this embodiment takes the form of a double-walled plastics part which was manufactured using blow moulding technology. In order to reinforce the support plate 2 reinforcement areas 21a, 21b
20 are provided in which the two walls are connected together. One or more hollow cavities can serve to house mechanical or electrical components or to convey cables and rod linkages. Furthermore a closed hollow cavity can also function as a resonance chamber for a speaker.
25 Fixing points 23 serve to fit the support plate 2 on the door inside trim 11. The electrical components of the door module are supplied with energy through a cable 6 and plug connection 60.

30 A handle shell 22 is integrated in the upper region of the support plate 2 and a door opener (door inside handle) is mounted therein; the operating force is passed on to the lock 4 through a Bowden cable 220. Alternatively the handle shell 22 could be mounted according to the present
35 invention on a separate support which is connected to the guide rail 3b on the A-pillar side and points towards the

SUBSTITUTE SPECIFICATION

drive unit 200, 201, forming with the guide rail a preassembled unit (corresponding to the supports 40, 40a for the door lock and outside door holder). The contour of a corresponding support 40b (which would extend in
5 front of the dry space side B of the window pane 8 - in respect of Figure 2) is indicated by chain-dotted lines in Figure 1.

On the dry space side B the support plate 2 also supports
10 a side airbag 7 which when needed unfolds through an ideal break point in the door inside trim (not shown).

Since the support plate 2 only partially covers the cut-out section 101 (FIG. 3) in the door inside panel 11 (FIG.
15 3) it is necessary in order to separate the wet space A and dry space B to cover at least the remaining area through suitable means. This can be achieved for example by sticking on a suitably sized foil.

20 The guide rail 310 illustrated in plan view in Figure 4 and having an integral moulded bearing site 304 in the form of a base plate for a cable roller and with connecting points 334 to 336 for a window lifter drive or a bearing cover for a drive or gear housing consists
25 preferably of plastics or a metal profiled section injection moulded in part with plastics. The guide rail 310 is divided into a guide area 301 and a reinforcement area 302 and has two fixing points 331, 332 where it is connected to a fixing base of a vehicle door, by way of
30 example to a support plate or door inside panel.

The guide area 301 has a slide face 312 for receiving a window pane follower or slider which slides along in the longitudinal direction of the guide rail 310 on the slide
35 face engaging with keyed engagement around the same.

SUBSTITUTE SPECIFICATION

The reinforcement area 302 has reinforcement elements 320 in the form of ribs or webs which protrude at right angles from the surface of the reinforcement area 302 and form a waffle pattern or criss-cross ribbing. The slide face 312
5 is not in direct connection with the reinforcement elements 320 of the reinforcement areas 302 since an additional web is mounted between the guide area 301 and the reinforcement area 302 and connects the two areas together in one piece.

10

The bearing site 304 adjoining the reinforcement area 302 and serving as a base plate for the drive and gear elements of the window lifter has a plurality of ribs or webs 340 protruding perpendicularly from the base surface
15 of the bearing site 304 and arranged partly as rays around connecting points 334 to 336 for a window lifter drive, a bearing cover of a gear housing or the like, thereby ensuring optimum force transfer to the reinforcement area 302. In the same way parallel aligned ribs or webs serve
20 to increase the structural strength of the guide rail 310.

The bearing site 304 has a hollow cylindrical inside chamber 350 as part of a drive housing from which two insert channels 351, 352 extend for a drive cable whose
25 Bowden sleeve is connected at Bowden supports 353, 354 to the drive housing. The drive cable is each time connected through an upper and lower pulley in the region of the fixing points 331, 332 to the follower which is guided displaceable on the guide area 301. A cable drum is
30 inserted in the hollow cylindrical inside chamber 350 of the drive housing and its cylindrical outside surface is provided with cable guides for holding the drive cable.

A further fixing point 333 serves for connecting the
35 bearing site 304 or for additionally supporting the guide rail 310 on the fixing base of the vehicle door, i.e. on a

SUBSTITUTE SPECIFICATION

support plate, a door inside panel or a door module in which the guide rail 310 can be integrated when necessary.

Furthermore a socket in the form of a support 360 with
5 fixing points 361, 362 for a door lock is moulded on the bearing site 304 which is formed as a bearing plate. The support 360 is - as is usual in the case of lock holders - formed sufficiently elastic so that the door lock
10 prefitted on the support 360 can be additionally fixed on a supporting part of the vehicle body and manufacturing tolerances can be compensated. Alternatively a movable connection between the support 360 and the door lock can also be provided whereby mobility in the longitudinal direction of the vehicle is particularly important.
15 Furthermore the integration of a lock holder into a base plate for a drive can also be undertaken in the case of a separate base plate which is independent of the guide rail of the window lifter.

20 The upper end of the guide rail is provided with a socket 370, 375 for a door inside handle, the socket consisting of a support 370 moulded on the guide rail 310, as well as a door inside handle holder 375 connected thereto and having fixing points 376, 377 for a door inside handle.
25 The support 370 is hereby moulded on the guide rail 310 so that the connecting area between the guide rail and support does not impede the movement of a follower along the slide face 312. Alternatively the support 370 can also be formed as a separate structural element fixed on
30 the guide rail 310.

The chain-dotted illustration of the door inside handle holder 375 is to show that this is an optional constituent part of the preassembled structural unit comprising guide
35 rail 310 and supporting component parts 360, 370, 375 of the closing mechanism of the vehicle door. On the other

SUBSTITUTE SPECIFICATION

hand further elements of the closing mechanism, such as
e.g. the door lock or the door inside handle itself can
still be prefitted on the corresponding sockets. The door
inside handle serves for opening the vehicle door from
5 inside the vehicle and is for this purpose connected to
the door lock through a suitable operating rod linkage.

A guide rail 310 of this kind having preassembled sockets
for the door lock and door inside handle is particularly
10 suitable for use in a so-called internal window lifter
wherein the window pane runs between the door outside
panel and the window lifter mechanism (guide rail etc).

It should still be pointed out that Figure 4 shows a view
15 of the guide rail 310 from outside of the vehicle. I.e.
when installing this guide rail 310 in a vehicle door 1
according to Figure 3 (by using a support plate covering
the cut-out section 101) the socket for the door lock
would point towards the rear end (B-pillar side) of the
20 vehicle door whilst the socket for the door inside handle
would point towards the front end (A-pillar side) of the
vehicle door.

The guide rail can be manufactured optionally completely
25 or in part of plastics. By dividing the guide rail into a
guide area and a reinforcement area there is a choice of a
dual or multi component injection moulding process in
which the reinforcement area consists of a material of
high strength and high E-modulus and a tribologically
30 favourable material is chosen for the guide area which is
better for lower friction values, reduced wear and low
noise level.

In an alternative embodiment the reinforcement area of the
35 guide rail can also be made from a metal profiled section
having favourable mechanical properties which ensures a

SUBSTITUTE SPECIFICATION

high resistance moment with a relatively light weight whilst the guide area is made from plastics owing to the better tribological properties. Both areas can be connected together with positive and/or force-locking engagement, for example by injecting plastics around the metal profiled section which in addition to helping with the guide function also helps to further strengthen the metal profiled section since a hybrid structure is produced through ribs and reinforcements which is both bending-resistant and torsionally rigid.

Regarding further details relating to the (at least partial) fabrication of a guide rail from plastics reference is made to the German Patent Application 198 38 347.

Figure 5 shows a modification of the embodiment of Figure 4 with the single difference being that the guide rail 310' according to Figure 5 has instead of a socket for a door inside handle a socket 380, 385 for a door outside handle, with the socket consisting of a support 380 moulded in the upper area of the guide rail 310' and of a door outside handle holder 385 fixed thereon with fastening points 386, 387 for a door outside handle and pointing towards the rear end (B-pillar side) of a vehicle door (see Figure 3).

The guide rail 310' illustrated in Figure 5 with preassembled sockets for the door lock and door outside handle is particularly suitable for use with a so-called outside window lifter where the window lifter mechanism (guide rail etc) runs between the door outside panel and the window pane.

Obviously however an individual guide rail can also be provided both with a socket for a door inside handle and

SUBSTITUTE SPECIFICATION

with a socket for a door outside handle. It would hereby be necessary (depending on whether it concerns an inside or outside window lifter) to guide one of the two sockets to the side of the window pane remote from the guide rail, as illustrated for example in Figure 2 using the support 5 40 for the door outside handle holder 5, which is mounted on the side of the window pane 8 remote from the guide rails 3a, 3b.

COPY OF PAPERS
ORIGINALLY FILED



SUBSTITUTE SPECIFICATION

ABSTRACT

A system to be fitted into a vehicle door which includes a window lifter for lifting and lowering a window pane of the vehicle door and includes a drive unit and a mechanism for transferring drive force from the drive unit to the window pane, and a closing mechanism for closing and opening the vehicle door wherein the window lifter and the closing mechanism are provided for fixing on a supporting plate of the vehicle door. At least one part of the closing mechanism forms with a structural group of the window lifter a preassembled structural unit which is provided for fixing on the supporting plate of the vehicle door.

15

COPY OF PAPERS
ORIGINALLY FILED